UNITED KANSAS CITY AREA (UKCANA): Meets on the 4th Sunday @ 2 PM		
CAG	_[M T W Th F Sa Sn] - 3901 Main St Ste 207 (2nd door backside of building ring be	ոյ Kansas City, MO 64111
Homeward Journey	_[T W] - HJ's Youth & Community Center, 6425 Wornall Rd	Kansas City, MO 64113
If You Use, You Lose	_[T] - Gregg/Klice Community Center 1600 John Buck O'Neil Way	Kansas City, MO 64108
Independence NA	_[W] - 14506 E 39th St S. (white building behind church)	Independence, MO 64055
Keep It Real	_[Th] - Brush Creek Community Center, 3801 Emanuel Cleaver II Blvd	Kansas City, MO 64103
Lee's Summit NA	[T] - Martin Luther Lutheran Church, 1200 SW Blue Pkwy	Lee's Summit, MO 64063
No Excuses	_[M T Th F Sa Su] - 1001 Pacific St	Kansas City, MO 64106
On One Accord	_[T] - Jamison Temple Christian Church, 3115 E Linwood Blvd(ring bell)	Kansas City, MO 64128
Recovery Over Addiction Rayto	own (ROAR) [Sn] - 9309 E 65th St	Raytown, MO 64015
The Miracle	_[M F] - 1501 W 42nd St	Kansas City, MO 64111
Women's Recovery Networ	k [W] - 1700 Westport Rd	Kansas City, MO 64111
W	EST CENTRAL MISSOURI NA (WCMANA): Meets on the 3rd Sunday	y @ 2 PM
A Road Less Traveled	_[T F] - Grace Tabernacle Church, 709 S Butler Dr	Harrisonville, MO 64701
Basic NA	_[M Th Sn] - M=206 NE Chipman Rd 64063; Th&Sn=425 NW RD Mize Rd	Blue Springs, MO 64015
Clinton NA	_[T F Sa Sn] - 511 W Grandriver St	Clinton, MO 64735
FAITH NA (Facing Addiction I	n The Hill) [W] - First Presbyterian Church 601 E Oak St (North entrance, in basement) Pleasant Hill, MO 64080
	[M T W Th[Sa] - Chipman Common Room, 206 NE Chipman Rd	Lee's Summit, MO 64063
Lean on Me	[M W F] - 302 2nd St	Warrensburg, MO 64093
Main Street NA	[M W] - St Luke's Church, 727 N Main	Independence, MO 64050
Never Say Never	[M Sa] - Heart of God Fellowship Annex, 206 N. Sibley Rd	Buckner, MO 64016
OG NA	[Th Sn] - Oak Grove Christian Church, 118 SW 22nd St	Oak Grove, MO 64075
One Day at a Time	_[T] - Calvary Baptist Church, 7995 Outer Rd	Odessa, MO 64076
Recovery and Beyond	[T Th Sa] - 300 Havana St, (old high school - East entrance - upstairs room 21	Butler, MO 64730
Steps to Freedom	[M W F] - Coach House Apts, 700 W Jackson St, Apt. 12	Warsaw, MO 65366
Steps Into Principles	[M] - Nashua Baptist Church, 11408 N Main St	Kansas City, MO 64155
Straight Talk	_[T Th F Sa]- Maywood Baptist Church, 10505 E Winner Rd	Independence, MO 64052
Subject to Change	[F] - Leeton Christian Church, 201 E Summerfield (front entrance, in basement)	•
The Other Side	[M W F Sa Sn] - 12905 7th St (west side of the building, upstairs)	Grandview, MO 64030
		Cidilaview, ivio 04000
	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm	12
		12
	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm	
A.I.R. (Addicts In Recovery Blind Faith	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm) [W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building)	Kansas City, KS 66105
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm)[W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D	Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061
A.I.R. (Addicts In Recovery Blind Faith	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm)[W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement)	Kansas City, KS 66105 Kansas City, KS 66112
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA)	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm)[W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs)	Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm)[W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement)	Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm)[W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St	Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm)[W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westming)	Kansas City, KS 66105 Kansas City, KS 66105 Clathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071 Ster)Gardner, KS 66030
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found Moment of Clarity	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm)[W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn] - 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westmins _[T] - St Luke's Lutheran Church, 722 Reynolds Ave	Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found Moment of Clarity No Matter What	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm)[W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westming)	Kansas City, KS 66105 Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071 ster)Gardner, KS 66030 Kansas City, KS 66101 Overland Park, KS 66212
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found Moment of Clarity No Matter What OP NA	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm)[W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn] - 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westmins _[T] - St Luke's Lutheran Church, 722 Reynolds Ave _[M F] - First Southern Baptist Church, 8600 W 91st Ter _[Sa] - The Branches Church, 13020 Blackbob Road	Kansas City, KS 66105 Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071 ster)Gardner, KS 66030 Kansas City, KS 66101 Overland Park, KS 66212 Olathe, KS 66062
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found Moment of Clarity No Matter What OP NA We Do Recover	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm) [W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westmins _[T] - St Luke's Lutheran Church, 722 Reynolds Ave _[M F] - First Southern Baptist Church, 8600 W 91st Ter _[Sa] - The Branches Church, 13020 Blackbob Road NORTHLAND AREA NA (NANA): Meets on the 4th Sunday @ 3:3	Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071 ster)Gardner, KS 66030 Kansas City, KS 66101 Overland Park, KS 66212 Olathe, KS 66062
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found Moment of Clarity No Matter What OP NA We Do Recover	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm) [W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westmins. _[T] - St Luke's Lutheran Church, 722 Reynolds Ave _[M F] - First Southern Baptist Church, 8600 W 91st Ter _[Sa] - The Branches Church, 13020 Blackbob Road NORTHLAND AREA NA (NANA): Meets on the 4th Sunday @ 3:30 _[F] - Christ Church Unity North, 1000 NE Barry Rd	Kansas City, KS 66105 Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071 ster)Gardner, KS 66030 Kansas City, KS 66101 Overland Park, KS 66212 Olathe, KS 66062 O PM Kansas City, MO 64155
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found Moment of Clarity No Matter What OP NA We Do Recover Clean & Crazy Crossroads North	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm) [W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westmins _[T] - St Luke's Lutheran Church, 722 Reynolds Ave _[M F] - First Southern Baptist Church, 8600 W 91st Ter _[Sa] - The Branches Church,13020 Blackbob Road NORTHLAND AREA NA (NANA): Meets on the 4th Sunday @ 3:30 _[F] - Christ Church Unity North, 1000 NE Barry Rd _[Sn] - 116 W 4th St	Kansas City, KS 66105 Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071 ster)Gardner, KS 66030 Kansas City, KS 66101 Overland Park, KS 66212 Olathe, KS 66062 O PM Kansas City, MO 64155 Cameron, MO 64429
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found Moment of Clarity No Matter What OP NA We Do Recover Clean & Crazy Crossroads North Free To Live	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm) [W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westmins _[T] - St Luke's Lutheran Church, 722 Reynolds Ave _[M F] - First Southern Baptist Church, 8600 W 91st Ter _[Sa] - The Branches Church, 13020 Blackbob Road NORTHLAND AREA NA (NANA): Meets on the 4th Sunday @ 3:3i _[F] - Christ Church Unity North, 1000 NE Barry Rd _[Sn] - 116 W 4th St _[W] - Winnwood United Methodist Church, 4406 NE 45th Ter (Basement)	Kansas City, KS 66105 Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071 ster)Gardner, KS 66030 Kansas City, KS 66101 Overland Park, KS 66212 Olathe, KS 66062 O PM Kansas City, MO 64155 Cameron, MO 64429 Kansas City, MO 64117
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found Moment of Clarity No Matter What OP NA We Do Recover Clean & Crazy Crossroads North Free To Live Hope & Freedom	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm) [W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westmins _[T] - St Luke's Lutheran Church, 722 Reynolds Ave _[M F] - First Southern Baptist Church, 8600 W 91st Ter _[Sa] - The Branches Church, 13020 Blackbob Road NORTHLAND AREA NA (NANA): Meets on the 4th Sunday @ 3:30 _[F] - Christ Church Unity North, 1000 NE Barry Rd _[Sn] - 116 W 4th St _[W] - Winnwood United Methodist Church, 4406 NE 45th Ter (Basement) _[T] - First Christian Church of NKC, 2018 Gentry St (NE Entrance)	Kansas City, KS 66105 Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071 ster)Gardner, KS 66030 Kansas City, KS 66101 Overland Park, KS 66212 Olathe, KS 66062 O PM Kansas City, MO 64155 Cameron, MO 64429 Kansas City, MO 64117 Kansas City, MO 64116
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found Moment of Clarity No Matter What OP NA We Do Recover Clean & Crazy Crossroads North Free To Live Hope & Freedom Living Miracles NA	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm) [W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westmins[T] - St Luke's Lutheran Church, 722 Reynolds Ave _[M F] - First Southern Baptist Church, 8600 W 91st Ter _[Sa] - The Branches Church,13020 Blackbob RoadNORTHLAND AREA NA (NANA): Meets on the 4th Sunday @ 3:30 _[F] - Christ Church Unity North, 1000 NE Barry Rd _[Sn] - 116 W 4th St _[W] - Winnwood United Methodist Church, 4406 NE 45th Ter (Basement) _[T] - First Christian Church of NKC, 2018 Gentry St (NE Entrance) _[M T W Th F Sa Sn] - 840 Kearney St	Kansas City, KS 66105 Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071 ster)Gardner, KS 66030 Kansas City, KS 66101 Overland Park, KS 66212 Olathe, KS 66062 O PM Kansas City, MO 64155 Cameron, MO 64429 Kansas City, MO 64117 Kansas City, MO 64116 Atchison, KS 66002
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found Moment of Clarity No Matter What OP NA We Do Recover Clean & Crazy Crossroads North Free To Live Hope & Freedom Living Miracles NA Never Alone	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm) [W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn] - 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westmins. _[T] - St Luke's Lutheran Church, 722 Reynolds Ave _[M F] - First Southern Baptist Church, 8600 W 91st Ter _[Sa] - The Branches Church,13020 Blackbob Road NORTHLAND AREA NA (NANA): Meets on the 4th Sunday @ 3:30 _[F] - Christ Church Unity North, 1000 NE Barry Rd _[Sn] - 116 W 4th St _[W] - Winnwood United Methodist Church, 4406 NE 45th Ter (Basement) _[T] - First Christian Church of NKC, 2018 Gentry St (NE Entrance) _[M T W Th F Sa Sn] - 840 Kearney St _[W] - 904 Wollard Blvd (Back of Ray County Hospital, look for sign)	Kansas City, KS 66105 Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071 ster)Gardner, KS 66030 Kansas City, KS 66101 Overland Park, KS 66212 Olathe, KS 66062 O PM Kansas City, MO 64155 Cameron, MO 64429 Kansas City, MO 64117 Kansas City, MO 64116 Atchison, KS 66002 Richmond, MO 64085
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found Moment of Clarity No Matter What OP NA We Do Recover Clean & Crazy Crossroads North Free To Live Hope & Freedom Living Miracles NA Never Alone North Oak NA	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm) [W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn]- 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westmins. _[T] - St Luke's Lutheran Church, 722 Reynolds Ave _[M F] - First Southern Baptist Church, 8600 W 91st Ter _[Sa] - The Branches Church,13020 Blackbob Road NORTHLAND AREA NA (NANA): Meets on the 4th Sunday @ 3:30 _[F] - Christ Church Unity North, 1000 NE Barry Rd _[Sn] - 116 W 4th St _[W] - Winnwood United Methodist Church, 4406 NE 45th Ter (Basement) _[T] - First Christian Church of NKC, 2018 Gentry St (NE Entrance) _[M T W Th F Sa Sn] - 840 Kearney St _[W] - 904 Wollard Blvd (Back of Ray County Hospital, look for sign) _[Sa] - Good Shepherd Methodist Church, 9555 N Oak Trfy	Kansas City, KS 66105 Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071 ster)Gardner, KS 66030 Kansas City, KS 66101 Overland Park, KS 66212 Olathe, KS 66062 O PM Kansas City, MO 64155 Cameron, MO 64429 Kansas City, MO 64117 Kansas City, MO 64116 Atchison, KS 66002 Richmond, MO 64085 Kansas City, MO 64155
A.I.R. (Addicts In Recovery Blind Faith Clean and Serene Dead Or Alive (DOA) I Can't We Can Keep It Simple Lost & Found Moment of Clarity No Matter What OP NA We Do Recover Clean & Crazy Crossroads North Free To Live Hope & Freedom Living Miracles NA Never Alone North Oak NA One Step Closer	HEARTLAND AREA NA (HANA): Meets 3rd Sunday @ 2 pm) [W] - Cross-Lines Community Kitchen, 646 S 7th Street _[M F] - Judson Baptist Church, 8302 State Ave (Little White Building) _[M T W Th F Sa Sn]- 230 N Monroe, Suite D _[M T W Th F Sa Sn]- 7914 Quivira Rd (wood porch, in basement) _[Th] - Covenant Chapel, 13300 Kenneth Rd (follow signs) _[Th Sn] - First Baptist Church of KC, 2900 Minnesota Ave (upstairs) _[M T Th Sn] - My Father's House, 1004 N Pearl St _[W] - First Presbyterian Church, 138 E Shawnee St(back door down hall on right in westming. _[T] - St Luke's Lutheran Church, 722 Reynolds Ave _[M F] - First Southern Baptist Church, 8600 W 91st Ter _[Sa] - The Branches Church,13020 Blackbob Road NORTHLAND AREA NA (NANA): Meets on the 4th Sunday @ 3:30 _[F] - Christ Church Unity North, 1000 NE Barry Rd _[Sn] - 116 W 4th St _[W] - Winnwood United Methodist Church, 4406 NE 45th Ter (Basement) _[T] - First Christian Church of NKC, 2018 Gentry St (NE Entrance) _[M T W Th F Sa Sn] - 840 Kearney St _[W] - 904 Wollard Blvd (Back of Ray County Hospital, look for sign) _[Sa] - Good Shepherd Methodist Church, 9555 N Oak Trfy _[W Sa] - 5105 NW Waukomis Dr	Kansas City, KS 66105 Kansas City, KS 66105 Kansas City, KS 66112 Olathe, KS 66061 Lenexa, KS 66215 Leawood, KS 66209 Kansas City, KS 66102 Paola, KS 66071 ster)Gardner, KS 66030 Kansas City, KS 66101 Overland Park, KS 66212 Olathe, KS 66062 O PM Kansas City, MO 64155 Cameron, MO 64429 Kansas City, MO 64117 Kansas City, MO 64116 Atchison, KS 66002 Richmond, MO 64085 Kansas City, MO 64155 Northmoor, MO 64151
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"Call Before You Use!" **NAMES / PHONE NUMBERS**

CONTACT INFORMATION

P.O. Box 410187, Kansas City, MO 64141 webmaster@kansascityna.org info@kansascityna.org

SCHEDULE INFORMATION

KCMSCNA publishes this Meeting Directory every 4 months. Groups are listed at their request. Listing does not imply N.A. approval or endorsement of any group.

SUBMIT MEETING CHANGES TO YOUR AREA MCM OR GSR SEE WEBSITE FOR UPDATED MEETING INFORMATION



Kansas City Metro

Meeting Directory

January 2020 - April 2020

Latest Revision August 27, 2019

www.KansasCityNA.org

Do you think you have a drug problem? Find a new way to live 24 Hour Phone Line (800) 561-2250

SERVICE COMMITTEE MEETING INFO

PUBLIC RELATIONS (PR)

Please check kansascityna.org for meeting location

HOSPITALS AND INSTITUTIONS (H&I)

Meets on the 3rd Saturday - 2:00 PM @ DOA Orientation Meeting — 1:30PM

FREEDOM TO CHANGE CONVENTION (FTC)

Meets on the 2nd Monday — 6:30 PM @ Linwood YMCA

3800 E Linwood Blvd 64128

SMITHVILLE LAKE CAMPOUT COMMITTEE

Meets on the 2nd Friday — 6:30 PM @ No Excuses

KANSAS CITY METRO SERVICE COMMITTEE (METRO)

Meets the 2nd Sunday — 2:00 PM Location Rotates

SERENITY PRAYER

God, grant me the serenity to accept the things I cannot change, courage to change the things I can,

and the wisdom to know the difference.

MON	DAY		WED
7:00AM 12:00PM	K - <u>Dead Or Alive</u> C - <u>CAG</u>	C/12S C/ST/12S/WC	8:30AM 12:00PM
	C - No Excuses K - Dead Or Alive N - Recovery Is Possible		6:30PM
5:30PM 6:30PM 7:00PM	S - Basic NA N - Today's Choice K - Lost & Found C - CAG	O/LS/WC C/G/WC C/12S/WC C/12S/IP/WC	7:00PM
7.00.	C - If You Use, You Lose		
	K - Blind Faith K - Clean and Serene K - Dead Or Alive	C/LS/WC O/LS/WC C/G (Women's Meeting)	
	K - <u>O.P. NA</u> N - <u>Living Miracles NA</u> N - RAW	C/G/WC	
	N - Recovery Is Possible S - G.O.D. S - Lean On Me		8:00PM
	S - Never Say Never S - Step Into Principles S - Steps to Freedom	O/LS/WC O/CL/LS	
8:00 PM	S - The Other Side	C/G/LS	
TUE \$		C/12S/WC(2nd/4th 12T)	THU
12:UUPM	C - <u>CAG</u> C - <u>Homeward Journey</u>	C/12S/WC (2 nd /4 th 12T) C/G	12:00PM 7:00PM

S - G.O.D.	O/G
C - CAG	C/ST/12S/WC
K - Dead Or Alive	C/LS
N - Recovery Is Possible	C/LS/WC
C - Women's Recovery Ntwk	
K - Clean and Serene	C/ST/WC
C - <u>CAG</u>	C/12S/IP/WC
C - Homeward Journey	C/G
C - Independence NA	C/S/LS (Last O/S)
C - Main Street NA	C/LS/WC
K - <u>A.I.R.</u>	C/LS(1st O/celebrations
K - <u>Dead Or Alive</u>	C/LS
N - Free To Live	C/LS/S
N - <u>Living Miracles</u>	O/LS
N - Never Alone	C/LS ^{1/3} /G ^{2/4} /WC ^(last O/SPI)
N - One Step Closer	O/G/WC
N - Recovery Is Possible	C/LS/WC
S - <u>Faith NA</u>	O/LS
S - <u>Lean On Me</u>	O/LS/WC
S - Steps to Freedom	O/LS/WC
K - Moment of Clarity	C/G
S - The Other Side	C/LS

12:00PM	C - CAG	C/IP/12S/WC
	C - No Excuses	C/G/WC
		C/LS
	N - Recovery Is Possible	•
6:00PM	C - Straight Talk	C/LS
0.00	C - Leeton NA	O/LS
7:00PM	C - CAG	O/SPK/WC
7.00PM		, ,
	C - <u>The Miracle</u>	O/G
	K - <u>Blind Faith</u>	C/LS/WC (Last O/SPK)
	K - <u>O.P. NA</u>	C/LS/WC
	N - Living Miracles NA	O/ST
	N - Recovery Is Possible	
	N - Today's Choice	O/JFT/SPK/WC
	S - Lean On Me	O/JFT/WC (Last O/SPK)
	S - Steps to Freedom	O/G/WC
8:00PM		O/JFT
	K - Clean and Serene	C/JFT/CL
	K - Dead Or Alive	C/ST
		C/S/WC
	S - A Road Less Traveled	
	S - The Other Side	C/LS
10:00PM		•
TO:OOPIM	N - RAW	C/S/WC
	S - <u>Clinton NA</u>	O/CL/G/WC

10:00AM	C - <u>CAG</u>	C/JFT/LS/WC
11:00AM	K - <u>Dead Or Alive</u>	C/G
12:00PM	C - <u>CAG</u>	C/12S/LS/WC
	N - Recovery Is Possible	C/LS/WC
5:00PM	S - <u>OG NA</u>	O/JFT/LS/WC (Last SPK)
6:30PM	K - <u>Dead Or Alive</u>	C/G (Men's Meeting)
	K - Keep It Simple	C/G
	N - Crossroads North	C/G/WC
7:00PM	C - <u>CAG</u>	C/12S/LS/WC
	C - Clinton NA	O/G/WC
	C - No Excuses	O/SPK/WC
	C - ROAR	C/LS/G/WC
	K - Clean and Serene	O/SPK/V/WC
	K - Lost & Found	O/G/WC
	N - <u>Living Miracles NA</u>	O/G
	N - Recovery Is Possible	C/LS/WC
	N - Today's Choice	C/LS/WC
	S - <u>Basic NA</u>	O/V/WC
	S - The Other Side	O/R/JFT

TUESDAY		
12:00PM	C - <u>CAG</u>	C/12S/WC(2 nd /4 th 12T)
	C - <u>Homeward Journey</u>	C/G
	K - Lost & Found	O/G
	S - <u>G.O.D</u>	C/LS
6:00PM	N - <u>Platte City</u> NA	O/LS
7:00PM	C - <u>CAG</u>	C/12T/WC
	C - Clinton NA	C/G/WC
	C - No Excuses	C/LS/12S/12T/WC
		C/V/WC
		C/12T
		C/G/LS
	N - Hope & Freedom	
	N - Recovery Is Possible	C/G/WC
	S - A Road Less Traveled	•
	S - <u>Lee's Summit NA</u>	O/LS/WC
	S - <u>Living Miracles NA</u>	
	S - One Day at a Time	
	S - Recovery and Beyond	•
8:00PM	K - Clean and Serene	• •
0.00004		C/LS/WC
9:00PM	K - <u>Dead Or Alive</u>	C/LS

THURSDAY

12:00PM	C - CAG	C/JFT/LS/WC
7:00PM	C - <u>CAG</u>	C/G/IP/WC
	C - <u>Keep It Real</u>	C/LS/WC
	C - No Excuses	C/L/WC
	C - <u>Straight Talk</u>	C/LS
	K - <u>Dead Or Alive</u>	C/G/LS
	K - <u>I Can't We Can</u>	C/LS/WC
	K - Lost & Found	O/G/WC
	K - <u>Keep It Simple</u>	C/LS
	N - <u>Living Miracles NA</u>	O/G
	N - Recovery Is Possible	C/G/W
	N - Right Side of Tracks	C/LS/G/WC (2nd O/SPK)
	S - <u>Basic NA</u>	C/G/WC
	S - <u>OG NA</u>	O/LS/WC
	S - <u>Recovery and Beyond</u>	O/12S
7:30PM	N - Step By Step	C/G
8:00PM	K - Clean and Serene	C/12S/WC
	S - G.O.D.	C/G/LS/WC

SATURDAY

10:00AM	N - One Step Closer	C/LS
10:30AM	S - <u>G.O.D.</u>	C/JFT/WC
11:00AM	K - We Do Recover	C/LS/WC
12:00PM	C - <u>CAG</u>	C/LS/ST/WC
	C - No Excuses	C/G/WC
	N - Recovery Is Possible	O/G/WC
	S - Clinton NA	O/G/WC
	S - Never Say Never	O/G/WC
6:00PM	C - Straight Talk	C/G
	K - Clean and Serene	O/LS/WC
	S - The Other Side	O/G/SPK
6:30PM	K - <u>Dead Or Alive</u>	O/SPK/G
	N - Recovery in the Woods	O/S/LS/WC
7:00PM	C - <u>CAG</u>	C/LS/S/WC
	N - <u>Living Miracles NA</u>	O/G
	N - Recovery Is Possible	• •
8:00PM	C - <u>Straight Talk</u>	O/ST
	N - <u>North Oak NA</u>	C/LS/CL/WC
	S - Clinton NA	O/LS/WC (3rd Sat SPK)
	S - Recovery and Beyond	C/CL/G
10:00PM	S - The Other Side	O/CL/ST
11:59PM	S - G.O.D.	C/G
		•

MEETING FORMAT LEGEND

		III OKIII/ LEGEND
	C— <u>Centra</u>	al N — <u>North</u> K — <u>Kansas</u> S — <u>South/East</u>
()	Meeting is Open to Non-Addict Visitors
		Meeting is Closed for Addicts Only
1	2C	Concepts Study
1	2S	Steps Study
1	2T	Traditions Study
(CL	Candlelight Settings
J	FT	Just For Today
(3	General Discussion or Topic
١.	P	Information Pamphlet
L	_S	Literature Study (Includes: Basic Text,
		It Works How & Why and Living Clean)
١	1W	Newcomer Meeting
F	-	Relationships
S		Spiritual Principals
5	PK	Speaker Meeting
S	T	Stick Meeting
1	/	Varied Formats
١	VC	Wheelchair Accessible